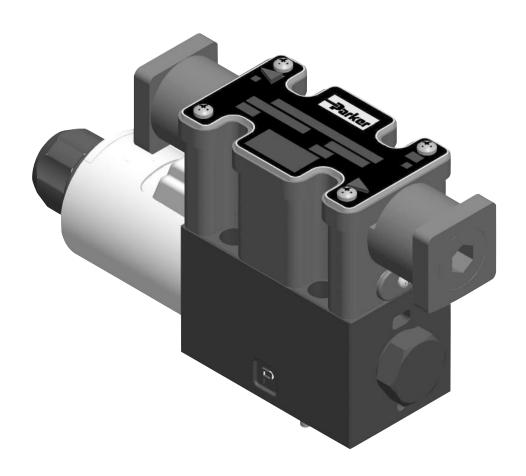


# **Bulletin HY14-2536-M4/US Service Bulletin**

# Series D1VW, E Style 91 Design

Effective: May 1, 2007

# **Directional Control Valves**



### /!\ WARNING - USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

- This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.
- The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.
- To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is
  responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

#### **OFFER OF SALE**

The items described in this document are hereby offered for sale by Parker-Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the detailed "Offer of Sale" elsewhere in this document or available at <a href="https://www.parker.com/hydraulicvalve">www.parker.com/hydraulicvalve</a>.

#### **SAFETY GUIDE**

For safety information, see Safety Guide SG HY14-1000 at  $\underline{www.parker.com/safety}$  or call 1-800-CParker.

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# Directional Control Valves **Series D1VW, E Style**

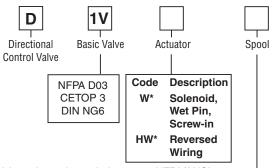
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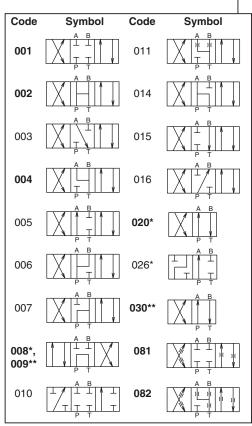
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### **Standard Valves**

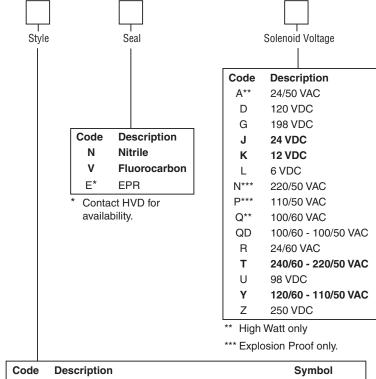


\* Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing solenoid A. Note operators reverse sides for #008 and #009 spools. See installation information for details. To configure per DIN standards (A coil over A port, B coil over B port) code valves as D1VHW\*\*\*.



- \* 008, 020 & 026 spools have closed crossover.
- \*\* 009 & 030 spool have open crossover.

See Universal Spool Chart for other spool options.



Code	Description Symbol
В*	Single solenoid, 2 position, spring offset.  P to A and B to T in offset position.
С	Double solenoid, 3 position, spring centered.
D†	Double solenoid, 2 position, detent.
E	Single solenoid, 2 position, spring centered.  P to B and A to T when energized.
F‡	Single solenoid, 2 position. Spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.
H*	Single solenoid, 2 position, spring offset.  P to B and A to T in offset position.
К	Single solenoid, 2 position, spring centered.  P to A and B to T when energized.
M‡	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on

B side. P to B and A to T in spring offset position.

- \* 020, 026 and 030 spools only.
- † 020 and 030 spools only.
- ‡ High Watt only.

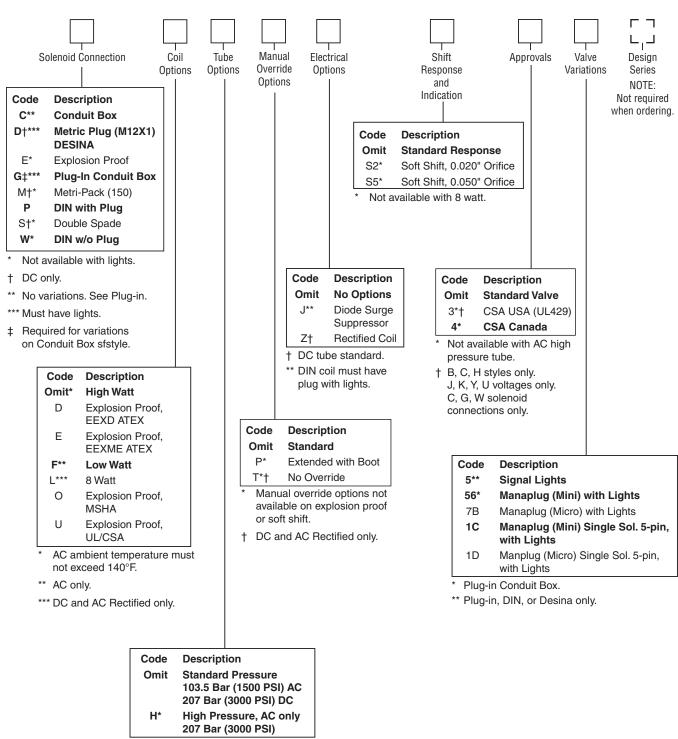
**Bold: Designates Tier I products and options.** 

Non-Bold: Designates Tier II products and options.
These products will have longer lead times.



# Series D1VW, E Style

#### Standard Valves



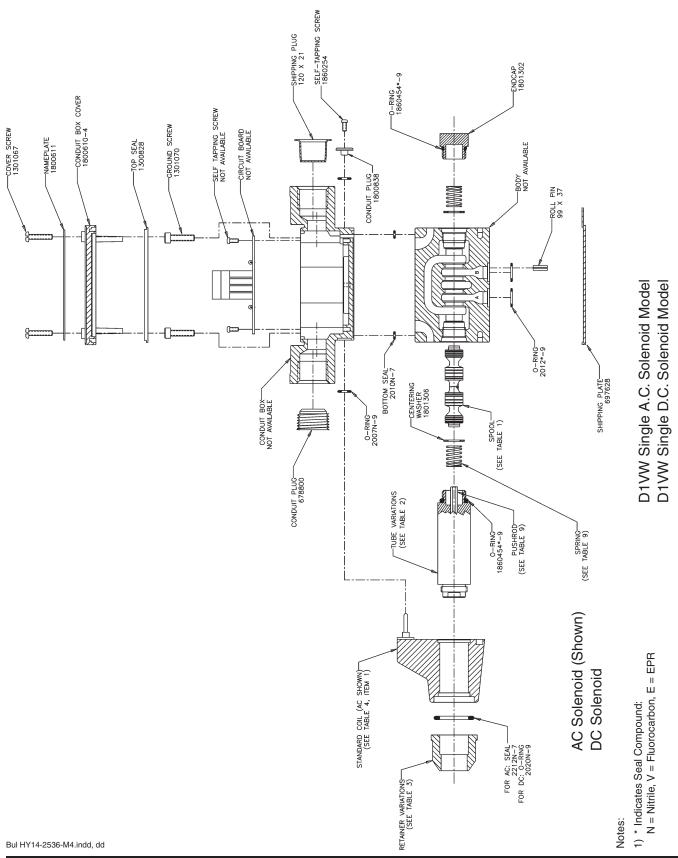
Not available with CSA.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

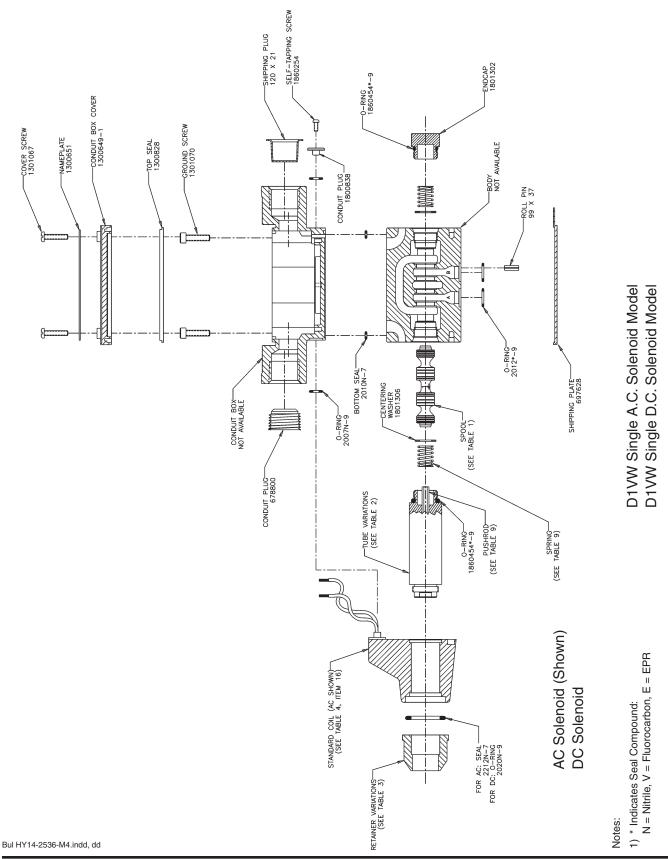


## D1VW\*\*\*E\*\*G5\*-91 Conduit Box, Plug-in



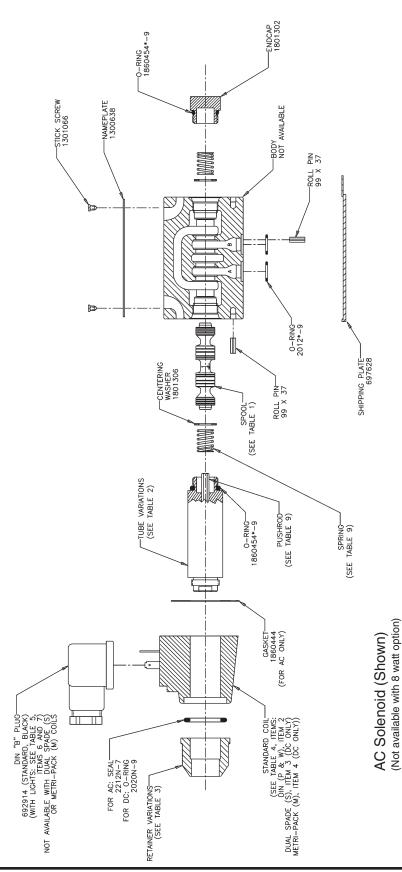


## D1VW\*\*\*E\*\*C\*-91 Conduit Box, Leadwire





D1VW\*\*\*E\*\*P\*-91 D1VW\*\*\*E\*\*W\*-91 DIN with Plug DIN without Plug D1VW\*\*\*E\*\*S\*-91 D1VW\*\*\*E\*\*M\*-91 Dual Spade Metri-Pack

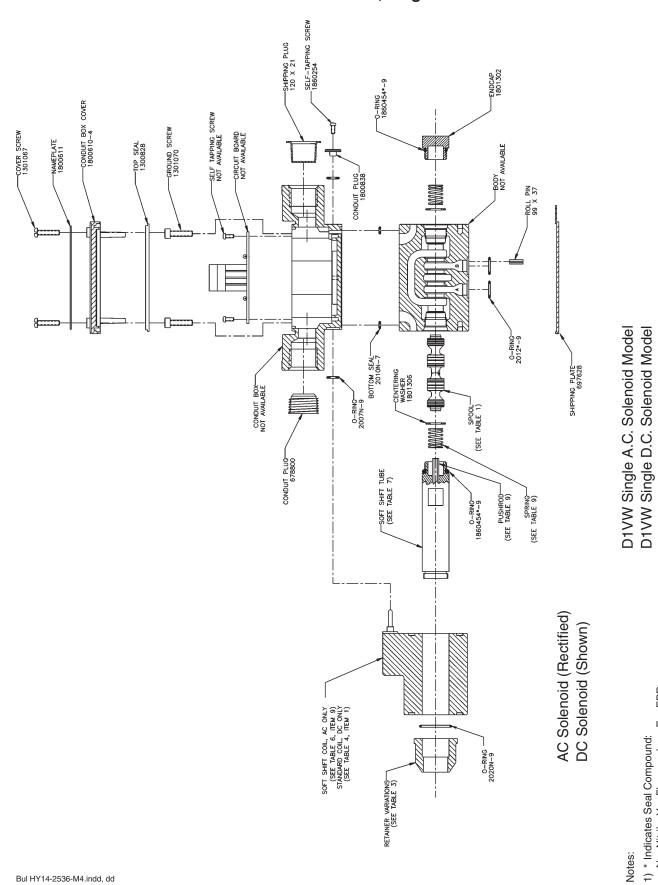


D1VW Single A.C. Solenoid Model D1VW Single D.C. Solenoid Model

1) \* Indicates Seal Compound: N = Nitrile, V = Fluorocarbon, E = EPR

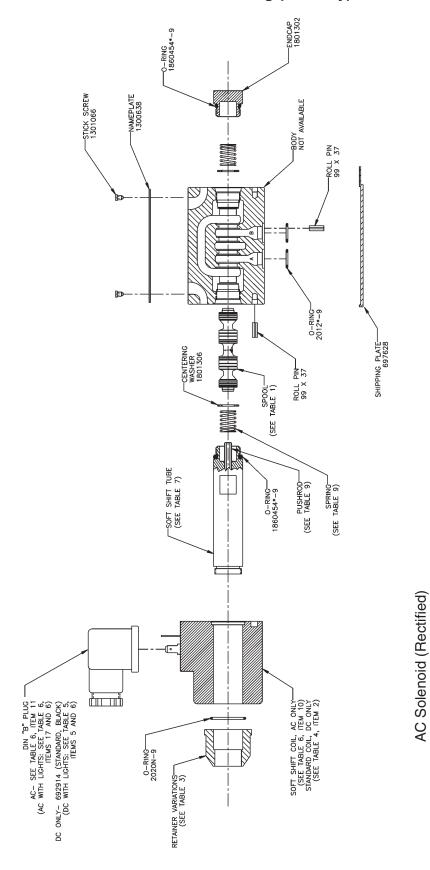
DC Solenoid

#### D1VW\*\*\*E\*\*GGS\*5\*-91 Conduit Box Soft Shift, Plug-in



1) \* Indicates Seal Compound: N = Nitrile, V = Fluorocarbon, E = EPR

# D1VW\*\*\*E\*\*PGS\*-91 DIN Soft Shift with Plug (Required for AC) D1VW\*\*\*E\*\*WGS\*-91 DIN Soft Shift without Plug (DC Only)

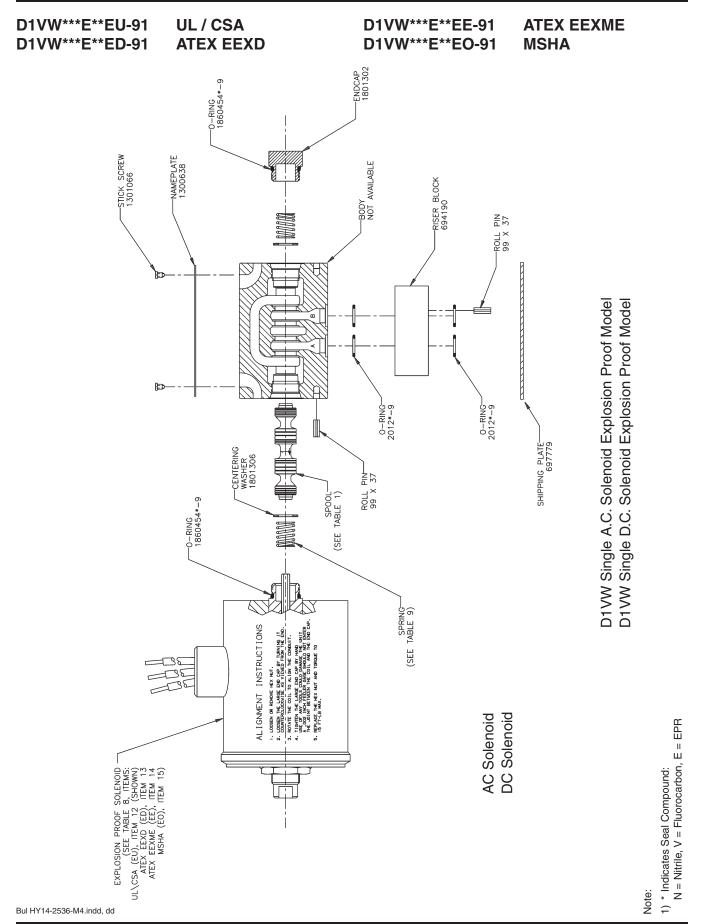


D1VW Single A.C. Solenoid Model D1VW Single D.C. Solenoid Model

1) \* Indicates Seal Compound: N = Nitrile, V = Fluorocarbon, E = EPR



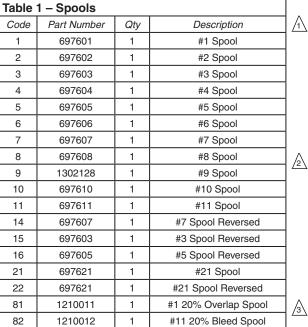
DC Solenoid (Shown)





## **Directional Control Valves** Series D1VW, E Style

## **Ordering Information**





Arrow points toward "A" port for all spools except: 14, 15, 16 & 22.



For "E" styles with 8 or 9 spools, solenoid is on opposite end of that shown in illustration.



81 and 82 spools not applicable with explosion proof options.

Table 2 -	Table 2 – Tube Variations								
Code	Part Number	Qty	Description						
Omit or F	1860432	1	A.C. Tube 1500 PSI						
Н	1860431	_	A.C. Tube 3000 PSI						
G	1860428	'	D.C. Tube 3000 PSI						
P or FP	1860434	1	Extended A.C. Tube 1500 PSI						
HP or FHP	1860433		Extended A.C. Tube 3000 PSI						
GP or LGP	1860429	] '	Extended D.C. Tube 3000 PSI						

Table 3 – Retainer Variations							
Code	Part Number	$\overline{}$	Description				
All Except P & T	1860456		AC Standard Retainer				
	1860437	1	DC Standard Retainer				
P or FP	1860463	_	AC Extended Override Retainer				
HP or FHP	1860452	'	AC Extended Override Boot				
Р	1860437	4	DC Extended Override Retainer				
GP or LGP	1860452	'	DC Extended Override Boot				
Т	1860438	1	DC Tamper Proof Retainer				

Table	4 – Standard Coils						
Solenoid Connection			G (Conduit Box) (Plug-In)	P & W (DIN)	S (Dual Spade)	M (Metri-Pack)	C (Conduit Box) (Leadwire)
		Item	1	2	3	4	16
Code	Description	Qty	Part Number	Part Number	Part Number	Part Number	Part Number
Y*	120/60-110/50 VAC 21 Watt	1	1860422-21-Y	1860423-21-Y	N/A	N/A	1860436-21-Y
T*	240/60-220/50 VAC 21 Watt	1	1860422-21-T	1860423-21-T	N/A	N/A	1860436-21-T
QD	100/60-100/50 VAC	1	N/A	1860423-25-QD	N/A	N/A	N/A
R*	24/60 21 Watt	1	1860422-21-R	N/A	N/A	N/A	1860436-21-R
L*	6 VDC	1	1860410-30-6	1860414-30-6	1860415-30-6	1860413-30-6	1860435-30-6
K*	12 VDC	1	1860410-30-12	1860414-30-12	1860415-30-12	1860413-30-12	1860435-30-12
KL	12 VDC 8 Watt	1	1860410-10-12	1860414-10-12	1860415-10-12	1860413-10-12	1860435-10-12
J*	24 VDC	1	1860410-30-24	1860414-30-24	1860415-30-24	1860413-30-24	1860435-30-24
JL	24 VDC 8 Watt	1	1860410-10-24	1860414-10-24	1860415-10-24	1860413-10-24	1860435-10-24
D*	120 VDC	1	1860410-30-120	1860414-30-120	1860415-30-120	1860413-30-120	1860435-30-120
DL	120 VDC 8 Watt	1	1860410-10-120	1860414-10-120	1860415-10-120	1860413-10-120	1860435-10-120
Z*	250 VDC	1	1860410-30-250	1860414-30-250	1860415-30-250	1860413-30-250	1860435-30-250
ZL	250 VDC 8 Watt	1	1860410-10-250	1860414-10-250	1860415-10-250	1860413-10-250	1860435-10-250
U*	98 VDC	1	N/A	1860414-30-98	N/A	1860413-30-98	N/A
G*	198 VDC	1	N/A	1860414-30-198	N/A	1860413-30-198	N/A



## **Ordering Information**

# Directional Control Valves **Series D1VW, E Style**

Table 5	– Sig	nal Lights		
Code	Item	Part Number	Qty	Description
ALL	6	697048	1	Label – "B" Solenoid
YP*5		694936	1	Plug with Light, 100-120V
QP*5		694936	1	Plug with Light, 100-120V
QDP*5		694936	1	Plug with Light, 100-120V
TP*5	7	694936	1	Plug with Light, 240V
KP*5		694935	1	Plug with Light, 12V
JP*5		694935	1	Plug with Light, 24V
DP*5		694936	1	Plug with Light, 100-120V

Table	Table 7 – Soft Shift Tubes, DC or AC Rectified							
Code	Part Number	Qty	Description					
GS2	1860430-2	1	3000 PSI Soft Shift Tube, .020" Orifice					
GS3	1860430-3	1	3000 PSI Soft Shift Tube, .030" Orifice					
GS4	1860430-4	1	3000 PSI Soft Shift Tube, .040" Orifice					
GS5	1860430-5	1	3000 PSI Soft Shift Tube, .050" Orifice					

Table 6	Table 6 – Soft Shift Coils, AC Rectified Only							
	Solenoid Conn	ection	G (Conduit)	P (DIN w/Plug)				
		Item	9	10				
Code	Description	Qty	Part Number	Part Number				
Y*G	120/60-110/50 VAC	1	1860410-30-98	1860414-30-98				
T*G	T*G 240/60-220/50 VAC 1		1860410-30-214	1860414-30-214				
QD*G	100/60-100/50 VAC	1	1860410-30-86	1860414-30-86				

	DIN Plugs, AC Rectified Only**								
Item	tem Description Qty Part Number								
	Rectified Standard, Plug "A"	1	1301053						
11	Rectified Standard, Plug "B"	1	1301054						
17	Rectified with Lights, Plug "A"	1	1300712						
5	Label, "A" Solenoid	1	697047						
17	Rectified with Lights, Plug "B"	1	1300712						
6	Label, "B" Solenoid	1	697048						

<sup>\*\*</sup>Must be rectified plug when using AC with soft shift.

Table 8 – Explosion Proof Coils								
	Solenoid Conn	ection	U (UL/CSA) D (EEXD)		E (EEXME)	O (MSHA)		
		Item	12	13	14	15		
Code	Description	Qty	Part Number	Part Number	Part Number	Part Number		
YE	120/60-110/50 VAC	1	1860427-27-Y	1860424-25-Y	1860425-30-Y	1860426-27-Y		
TE	240/60-220/50 VAC	1	1860427-27-T	1860424-25-T	1860425-30-T	1860426-27-T		
QE	100/60 VAC	1	1860427-27-Q	1860424-25-Q	1860425-30-Q	1860426-27-Q		
RE	24/60 VAC	1	1860427-27-R	N/A	1860425-30-R	1860426-27-R		
AE	24/50 VAC	1	N/A	1860424-17-A	1860425-30-A	N/A		
NE	220/50 VAC	1	1860427-27-N	1860424-25-N	1860425-30-N	N/A		
PE	110/50 VAC	1	1860427-27-P	1860424-25-P	1860425-30-P	N/A		
LE	6 VDC	1	1860421-33-6	1860418-33-6	1860419-30-6	1860420-33-6		
KE	12 VDC	1	1860421-33-12	1860418-33-12	1860419-30-12	1860420-33-12		
JE	24 VDC	1	1860421-33-24	1860418-33-24	1860419-30-24	1860420-33-24		
DE	120 VDC	1	1860421-33-120	1860418-33-120	1860419-30-120	1860420-33-120		
ZE	250 VDC	1	1860421-33-250	1860418-33-250	1860419-30-250	1860420-33-250		



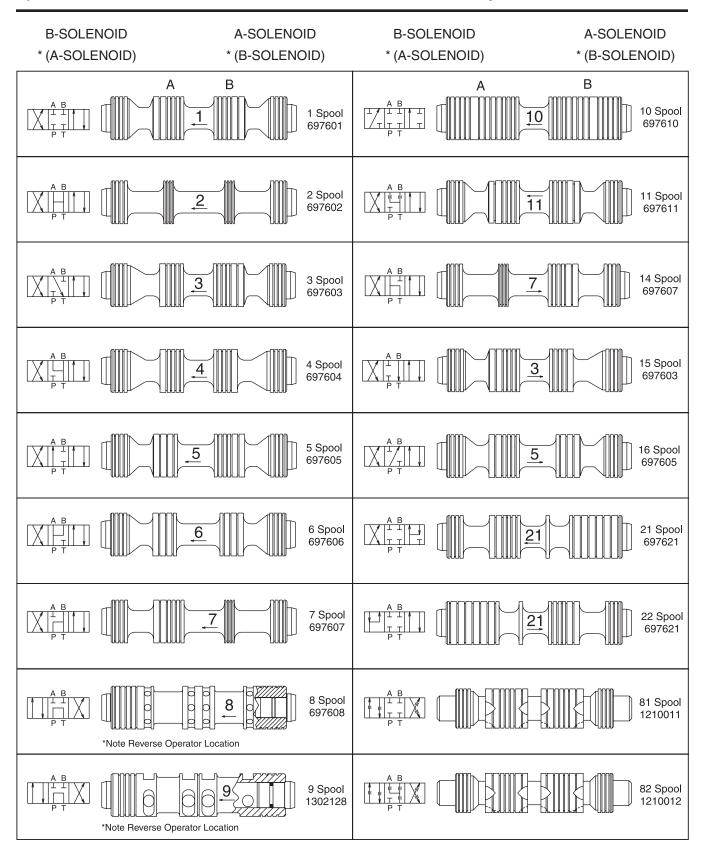
# Directional Control Valves **Series D1VW, E Style**

## **Ordering Information**

Table 9 – D1VW-91 Springs and Pushrods													
Valve	Spool	Description	Style		Spring		Pushrod						
				1860447	1860446	1860445	1860400	1860401	1860402	1860403	1860404	1860439	1860441
		DC-8W	All Except F/M										
		DC-30W	All Except F/M										
		AC-21W	All Except F/M										
	1, 4, 10,	AC-30W	All Except F/M										
	11, 21, 22	DC-8W	F&M										
		DC-30W	F&M										
		AC-21W	F&M										
		AC-30W	F&M										
		DC-8W	All Except F/M										
Standard		DC-30W	All Except F/M										
(Non- Soft	0.045.546	AC-21W	All Except F/M										
Shift)	2, 3/15, 5/16, 6, 7, 8, 9, 14, 16, 20, 30	AC-30W	All Except F/M										
Valve		DC-8W	F&M										
vaive	10, 20, 30	DC-30W	F&M										
		AC-21W	F&M										
		AC-30W	F&M										
		DC-8W	D										
	20D/30D	DC-30W	D										
	200/300	AC-21W	D										
		AC-30W	D										
	81/82	DC-8W	All Except F/M										
	01/02	DC-30W	All Except F/M										
	1, 4, 10,	DC-30W	All Except F/M										
	11, 21, 22	DC-30W	F&M										
Soft Shift	2, 3/15, 5/16, 6, 7, 8, 9,	DC-30W	All Except F/M										
Valve	14, 20, 30	DC-30W	F&M										
	20D/30D	DC-30W	D										
	81/82	DC-30W	All Except F/M										



### **Spools**







## Variation 56 - Single Solenoid Plug-in Models with Lights and 3-Pin Manaplug (Mini)

Valve	Spool	Nameplate Marking	Wiring Diagram 🕝	Sol. Code	Item	Part Number	Qty	Description
	All Spools		WIRE #3— RED/WHITE + +	А	1	1302151	1	Manaplug, 3-Pin
D1VW	Except 008	ABA	WIRE #2— RED/BLACK  T !	L	2	1800707	1	Warning Label
	and 009			L	4	1800610-4	1	Conduit Box Cover
	Spools				5	1800611	1	Nameplate
D1VW	008 and 009 Only	АВВ	WIRE #1	A L				
D1VW	All Spools Except 008 and 009	(B) A B	wire #2 RED/BLACK WIRE #3 RED/WHITE	V O L T				
D1VW	Spools 008 and 009 Only	AAB	WIRE #1	A G E S				

Wiring diagrams show the backside of plug.

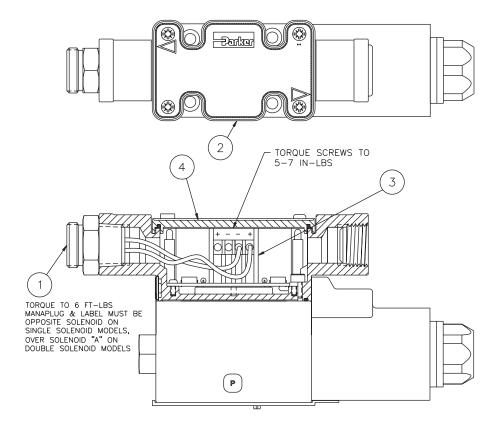
## Variation 1C - Single Solenoid Plug-in Models with Lights and 5-Pin Manaplug (Mini)

Valve	Spool	Nameplate Marking	Wiring Diagram 🇳	Sol. Code	Item	Part Number	Qty	Description
	All Spools		WIRE #5 RED/BLACK	Α	1	1302154	1	Manaplug, 5-Pin
D1VW	Except 008	BABA	₩IRE #1 RED/WHITE	L	2	697629	1	Warning Label
BIVVV	and			L	4	1800610-4	1	Conduit Box Cover
	009		RED/YELLOW WIRE #3— GREEN		5	1800611	1	Nameplate
D1VHW	Spools 008 and 009 Only	BABA	B' SOL A' SOL GREEN → WIRE #2  (B' SOL A' SOL	A L L				
D1VHW	All Spools Except 008 and 009	A B B	WIRE #5  RED/BLACK  WIRE #1  RED/WHITE  WIRE #2  RED RED  RED	V O L T				
D1VW	Spools 008 and 009 Only	AABB	WIRE #3 GREEN WIRE #4 RED/YELLOW  'A' SOL  'B' SOL	A G E S				

Wiring diagrams show the backside of plug.



### **Plug-in Conduit Variation**



Note: H, K and M styles shown

### **Wiring Instructions**

(Dashed lines indicate wiring thru terminal strip – no assembly required here)

- 1. Install manaplug (Item 1) over solenoid "A" on double solenoid models (opposite solenoid on single solenoid models).
- 2. Slip ground screw (1301070) through ring terminal on green ground wire (from manaplug) and secure to valve body.
- 3. Insert manapug wires into terminal strip (Item 3) in box as shown in wiring diagram. Ensure all wire strands are contained by the connector and tighten clamping screws to 0.5 Nm (5 in. lbs.).

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- 4. Install cover on the conduit box.
- 5. Place warning label (Item 2) on conduit box side, as shown.



## **Solenoid Ratings**

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils -5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

# **Explosion Proof Solenoid Ratings\***

UL & CSA (EU)	Class I, Div 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G
	As defined by the NEC
MSHA (EO)	Complies with 30CFR, Part 18
ATEX (ED)	Complies with ATEX requirements for:
	Exd, Group IIB; EN50014: 1999+ Amds.
	1 & 2, EN50018: 2000

<sup>\*</sup> Allowable Voltage Deviation ±10%. Note that Explosion Proof AC coils are single frequency only.

Code			la Davida		Holding		
Voltage Code	Power Code	Voltage	In Rush Amps Amperage	In Rush Amps D1VW VA	Amps D1VW @ 3MM	Watts D1VW	Resistance D1VW
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
			N/A	N/A	0.26 Amps	30 W	528.00 ohms
G		198 VDC	N/A	N/A	0.15 Amps	30 W	1306.80 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
			N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
			N/A	N/A	2.64 Amps	30 W	4.32 ohms
L	L	6 VDC	N/A	N/A	1.67 Amps	10 W	3.59 ohms
			N/A	N/A	5.00 Amps	30 W	1.20 ohms
Q	F	100 VAC / 60 Hz	1.70 Amps	170 VA	0.56 Amps	24 W	26.0 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.2 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.2 ohms
R	F	24/60 VAC, Low Watt	6.67 Amps	160 VA	2.20 Amps	23 W	1.52 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U		98 VDC	N/A	N/A	0.10 Amps	30 W	960.00 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
			N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion	Proof Sol	enoids					
R		24/60 VAC	7.63 Amps	183 VA	2.85 Amps	27 W	1.99 ohms
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
N		220/50 VAC	0.77 Amps	169 VA	0.31 Amps	27 W	1.38 ohms
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
Р		110/50 VAC	1.47 Amps	162 VA	0.57 Amps	27 W	34.70 ohms
Q		100/60 VAC	1.90 Amps	192 VA	0.70 Amps	27 W	38.60 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
D		120 VDC	N/A	N/A	0.28 Amps	33 W	420.92 ohms
Z		250 VDC	N/A	N/A	0.13 Amps	33 W	1952.66 ohms



## **Troubleshooting Guide**

### Warning

Before any circuit connection is broken, be sure to turn off all power and relieve system pressure. Lower all vertical loads and cylinders, lock any load which could produce pressure and discharge any accumulators. Plug and cap all lines and openings to prevent contamination from entering the system.

### **Cleaning and Inspection**

 Proper cleaning is a critical part of preventive maintenance in the use of directional control valves. All parts should be cleaned with a solvent that is compatible with the system fluid. Compressed air may also work well when cleaning orifices and passage ways, but proper filtration must be employed to remove water and contamination.

**NOTE:** Always make sure all parts have been cleaned before reassembling.

#### 2. Inspection

- a. Inspect all passage ways for obstructions.
- b. Inspect all washers, push pins, plungers and pole faces for signs of wear and/or mushrooming. Inspect all springs for signs of distortion. Replace parts as necessary.
- c. Look for nicks and burrs on the spool and bore lands. Nicks in these areas indicate likely contamination of the system fluid.
- 3. If there are no signs of nicks or burrs on the spool and bore, check the spool clearance as follows:
  - a. Lubricate the spool and bore with clean system fluid.
  - b. Insert the spool back into the body and slowly move the spool back and forth. The spool should move freely. If there is any sticking between the spool and the bore, remove the spool and repeat 2b.
  - c. The spool clearance can also be checked by placing the valve body on end and inserting the spool. Gravity will pull the spool to the other end if there is no sticking.
  - d. After several attempts have been made without resolution, replace the valve.

### **Troubleshooting**

#### Problem: Valve spool fails to move

	Cause	Recommendation		
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.		
	Recommended pressure exceeded	Check maximum pressure rating for valve.		
	Improper installation connections	Check installation drawings.		
	Contamination in system	Disasemble, inspect, clean and flush.		
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.		
	Valve has silted	Disassemble and clean valve.		
Electrical	Power off	Turn power on.		
	Improper voltage	Check voltage requirements for valve model.		
	Faulty connection	Check connections.		
	Faulty coil	Check coil resistance.		



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# Directional Control Valves **Series D1VW, E Style**

## **Troubleshooting Guide**

## Problem: Valve produces undesirable response

	Cause	Recommendation		
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.		
	Recommended pressure exceeded	Check maximum pressure rating for valve.		
	Improper installation connections	Check installation drawings.		
	Contamination in system	Disassemble, inspect, clean and flush.		
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.		
	Improper fluid	Check fluid recommendations.		
	Recommended temperature exceeded (indicated by fluid discoloration or spool tarnishing)	Check maximum temperature recommendations.		
	Incorrect orifice size (soft shift only)	Check orifice size for desired response time.		
Electrical	Improper voltage	Check voltage requirements for valve model.		
	Faulty connection	Check connections.		
	Faulty coil	Check coil resistance.		



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- 7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, Bull HY14-2536-M4-indd, dd

- discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.
- **8. Buyer's Property:** Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property, Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.
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- 12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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